



# fischer greenline

The first range of fixing products with renewable resources.

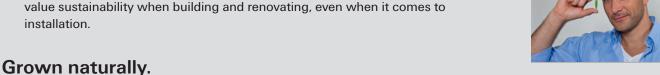




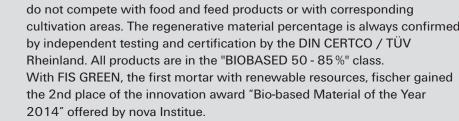
### Environmentally friendly and secure.

#### Sustainable building.

With the introduction of its greenline products, fischer is the first manufacturer worldwide to offer a range of bio-based fixing systems. We are adapting to the demands of processors and builders who greatly value sustainability when building and renovating, even when it comes to



#### All greenline products are produced with renewable raw materials. These do not compete with food and feed products or with corresponding cultivation areas. The regenerative material percentage is always confirmed by independent testing and certification by the DIN CERTCO / TÜV Rheinland. All products are in the "BIOBASED 50 - 85 %" class. With FIS GREEN, the first mortar with renewable resources, fischer gained the 2nd place of the innovation award "Bio-based Material of the Year



#### **Durably secure.**

We do not make any compromises when it comes to the security of greenline products. They have the same features and load-bearing capacity as the grey coloured originals. Just 100% fischer nylon quality - made in Germany!



#### **Ecological proof of performance.**

The GREEN installation mortar has an Environmental Product Declaration from the Institute of Building and Environment (IBU) and thereby a data basis for ecological building rating. Furthermore, it has been classified in the best possible emission class: A+ "very low emission" for volatile substances as per the French VOC directive. Ecological advantages that also pay dividends in competition.





#### We take responsibility.

For decades fischer has been actively practising environmental protection and taking on responsibility so that the environment remains intact for future generations. We have an environmental management system certified according to DIN ISO 14001 and are a member of the German Sustainable Building Council (DGNB).

For more information visit: www.fischer.de/sustainability





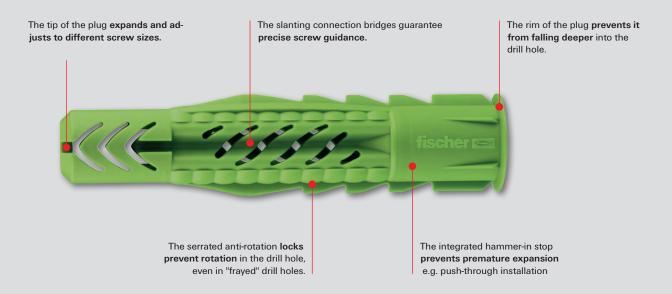


# Maximum performance, naturally! The greenline product line has a green solution for every building material.



Green alternatives								
	Concrete	Solid brick	Perforated brick	Aerated concrete	Natural stone	Panel building materials	Gypsum plasterboard	Insulation panels
UX GREEN	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	
SX GREEN  fischer	<b>√</b>	$\checkmark$	<b>√</b>	<b>√</b>	$\checkmark$			
GK GREEN							<b>√</b>	
N GREEN	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$			
GB GREEN				<b>√</b>				
FID GREEN								<b>√</b>
FIS GREEN	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>			

# fischer Universal plug UX GREEN. The nylon plug for all construction materials.

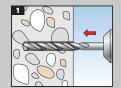


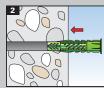
#### Functioning.

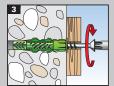
- Because of its rim, the universal plug is best suited for pre-positioned installation.
- When the screw is screwed-in, the UX GREEN expands in solid building materials and knots within the cavity.
- It can be used with wood screws and chipboard screws as well as spacing screws.

#### Your advantages at a glance:

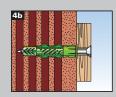
- With its universal functioning principle knotting in cavities and expanding in solid building materials - the UX GREEN adapts to every sub-surface.
- Whether in concrete, aerated concrete, gypsum plasterboard, solid or vertically perforated brick, the UX GREEN always finds a secure hold.
- The rim prevents falling deeper into the drill hole when the screw is screwed in.
- The plug has a low, and thus comfortable screw-in torque and a high fixed torque. This way the plug really "pulls".
- The UX GREEN is available in diameters from 6 to 12 mm.













#### Test mark







#### Recommendation









#### Suitable for:

- Concrete
- Gypsum plasterboard and gypsum fibreboards
- Vertically perforated brick
- Hollow lightweight concrete blocks
- Cavity floor slabs made of brick, concrete, etc.
- Perforated sandlime brick

- Solid sand-lime brick
- Natural stone
- Aerated concrete
- Chipboard
- Solid panel made from gypsum
- Solid block made from lightweight concrete
- Solid brick

#### Typical anchoring solutions

#### **Curtain rods**



#### Shelves



- The universal plug UX GREEN can be used in a number of building materials.
- Typical applications are mounting pictures, lights, baseboards, lightweight wall cupboards, curtain rails, bathroom fittings, TV consoles and much more.

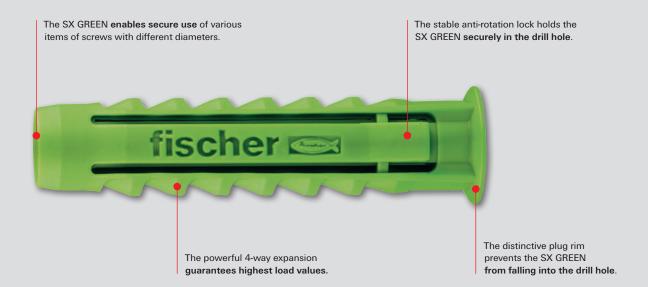
#### **Outdoor lamps**



Washbasins



# fischer Expansion plug SX GREEN. The powerful nylon plug with 4-way expansion.

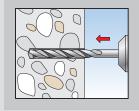


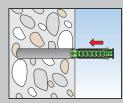
#### Functioning.

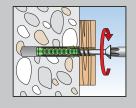
- The SX GREEN is suitable for pre-positioned and push-through installation.
- When screwing in the screw, the SX GREEN expands in four directions, thus providing a secure anchoring in the building material.
- Suitable for wood, chipboard and spacing screws.

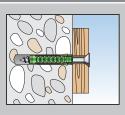
#### Your advantages at a glance:

- The powerful 4-way expansion provides optimum force distribution in the building material and offers high load bearing capacities.
- The anti-rotation lock prevents the plug from rotating in the drill hole
- The expansion-free plug neck prevents damage to tiles and plaster.
- Fast and easy push through mounting reduces installation
- The SX GREEN is available in diameters from 5 to 12 mm.









#### Test mark







#### Recommendation











#### Suitable for:

- Concrete
- Vertically perforated brick
- Hollow lightweight concrete blocks
- Cavity floor slabs made of brick, concrete, etc.
- Perforated sandlime brick
- Solid sand-lime brick
- Natural stone with dense structure

- Aerated concrete
- Solid panel made from gypsum
- Solid block made from lightweight concrete
- Solid brick

#### Typical anchoring solutions

#### Mirrors



TV consoles



#### **Building technology**



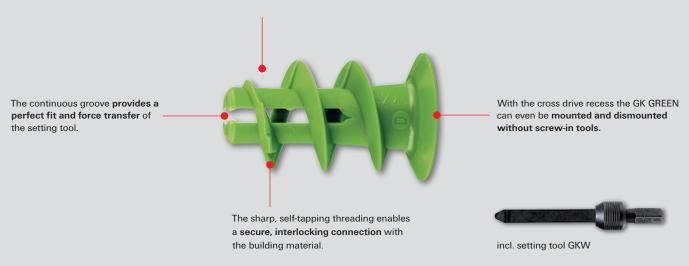
Sanitary ceramics



- The powerful 4-way expansion of the SX GREEN expansion plug provides high load values, particularly in concrete as well as in solid and perforated bricks.
- Typical applications are mounting lights, coat racks, small wall shelves, mirror cabinets, letterbox units, trellises, folding shutters and much more.

# fischer gypsum plasterboard fixing GK GREEN The fastest installation in gypsum plasterboard.

Thanks to its short plug length the GK GREEN can also be used with unknown board thickness and cavity depth.



#### Functioning.

- The gypsum plasterboard fixing GK GREEN is suitable for pre-positioned installation.
- The gypsum plasterboard fixing GK GREEN is screwed flush into the gypsum plasterboard using the setting tool provided. Avoid manual and machine-aided overtightening.
- For board thickness greater than 15 mm, drill a hole first by using the setting tool.
- Not suitable for gypsum fibreboard and tiled plasterboard.
- Adapted for wood, self-tapping and chipboard screws of Ø 4.0 to 5.0 mm diameter.

#### Your advantages at a glance:

- The setting tool combines the functions of drilling and anchoring, completing the installation in one step.
- Fast and power-saving installation using a cordless or electric screwdriver.
- The sharp, self-tapping threading creates an interlocking connection which provides a high load capacity.
- The cross-drive recess in the head of the fixing means that the GK GREEN can also be uninstalled like a screw without using a setting tool
- The GK GREEN can be used with various screws, hooks, and eyes making it very versatile in its applications.
- The GK GREEN, available in a length of 22 mm, enables installation in unknown cavity depths.

#### Test mark







#### Recommendation



#### Suitable for:

 Gypsum plasterboard, single and doubleplanked

#### Typical anchoring solutions

#### **Pictures**



#### Skirting



- The gypsum plasterboard fixing GK GREEN is the economic solution for mounting single and double planked gypsum plasterboard panels.
- Typical applications are series mounting of pictures, lamps, electric installations, interior accessories and much more.

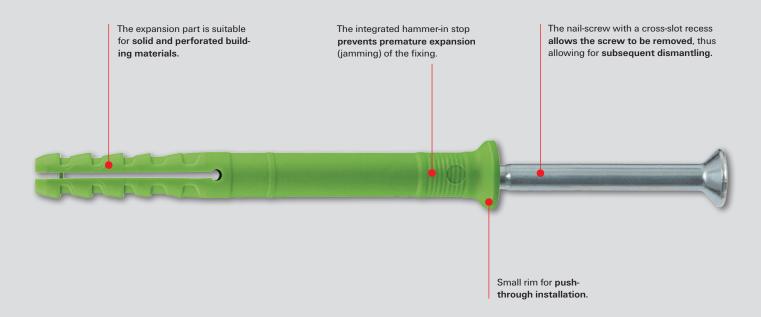
#### Lamps



Wall decorations



# fischer Hammerfix N GREEN. The hammer-in plug for simple, fast and economic installation.



#### Functioning.

- The Hammerfix N GREEN is suitable for push-through installation.
- Rapid installation: drill, knock in finished.
- When hammered in, the screw-nail causes the plug to expand in two directions, thus providing a secure anchoring in the building material.

#### Your advantages at a glance:

- The rapid push-through and hammer-set installation reduces the amount of work required and allows for an economic series installation.
- The integrated hammer-in stop prevents the plug from expanding prematurely enabling problem-free installation.
- Together with the cross-slot recess, the thread of the screwnail allows the screw to be removed, thus allowing for subsequent dismantling.
- The N GREEN is available in sizes 6 x 40 to 8 x 120 mm.

#### Test mark







#### Recommendation











#### Suitable for:

- Concrete
- Solid sand-lime brick
- Solid brick
- Solid block made from lightweight concrete
- Perforated brick
- Aerated concrete
- Natural stone

#### Typical anchoring solutions

#### Wood substructures

Metal substructures



Cable clamps

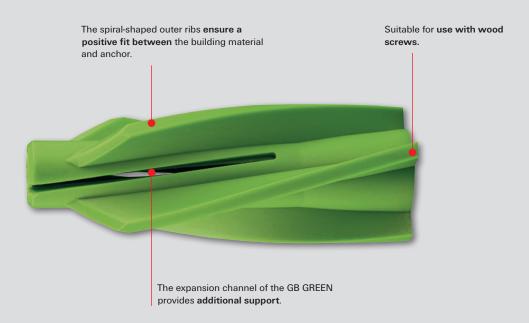


Cable ducts



- Ready to strike, quick and economic that's the Hammerfix N GREEN. For series installation in concrete and solid building materials.
- Typical applications are mounting substructures made from wood and metal, wall fixtures and plaster profiles, foils, sheet metal, cable conduits, pipe clamps and much more.

# fischer Aircrete anchor GB GREEN. Secure in aerated concrete.

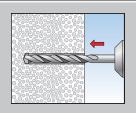


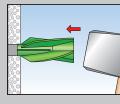
#### Functioning.

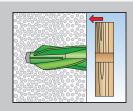
- The Aircrete anchor GB GREEN is suitable for pre-positioned installation.
- The spiral-shaped outer ribs cut a positive fit into the soft building material when knocked in, ensuring the best pressure distribution and load-bearing capacity.
- Can be used in unplastered aerated concrete.

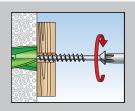
#### Your advantages at a glance:

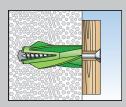
- The spiral-shaped outer ribs cut a positive fit into the building material ensuring a secure hold.
- Can be applied with a hammer there is no need for special tools, thus saving time and money during installation.
- The GB GREEN is available in sizes 8 and 10.











#### Test mark







#### Recommendation



#### Suitable for:

- Aerated concrete with compressive strength 2 to 4 N/mm<sup>2</sup>
- Aerated concrete wall and ceiling boards with compressive strength 3.3 to 4.4 N/mm²

#### Typical anchoring solutions

Suspended ceilings

#### Radiators



#### Pipes



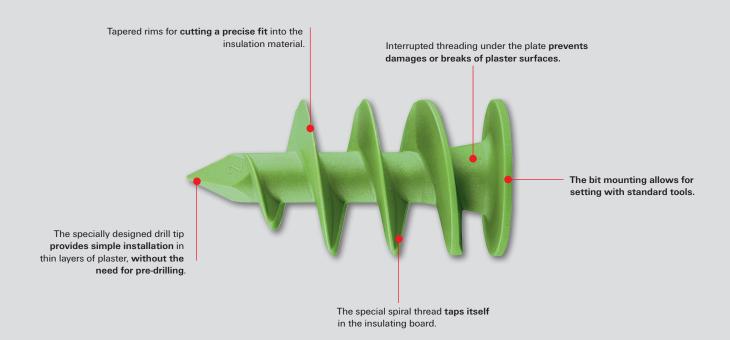


Cable routes



- The aerated concrete anchor GB GREEN provides a secure hold in unplastered walls and ceiling boards made from aerated concrete.
- Typical applications are mounting suspended ceilings, cable routes, pipelines, façades and roof structures, canopy consoles and much more.

# fischer Insulation fixing FID GREEN. Thermal bridgefree installation in insulation materials.

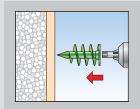


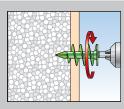
#### Functioning.

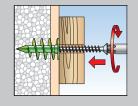
- With its strong drill tip the insulation fixing FID GREEN breaks through thin plaster layers and cuts a positive fit into the insulation panel with its specially shaped spiral thread.
- Water ingress in the insulation can be prevented by sealing the fixing after successful installation.
- Attachment parts can be easily attached with screws.
- Setting is possible using a cordless screwdriver or by hand.

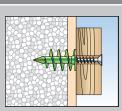
#### Your advantages at a glance:

- Thermal bridgefree mounting when exclusively set in insulation material.
- Fast mounting, no pre-drilling. Can be used in unplastered and plastered hard-foam panels.
- Easy to set using a standard bit.
- Screw-in by hand or more conveniently with a cordless screwdriver.
- The FID GREEN is available in sizes 50 and 90 mm.









#### Test mark







#### Recommendation









#### Suitable for:

- non-plastered, pressure-resistant insulating boards
- plastered, pressure-resistant insulating boards
- ETICS insulation panels

#### Typical anchoring solutions

#### Signs



**Building technology** 



#### Motion sensors

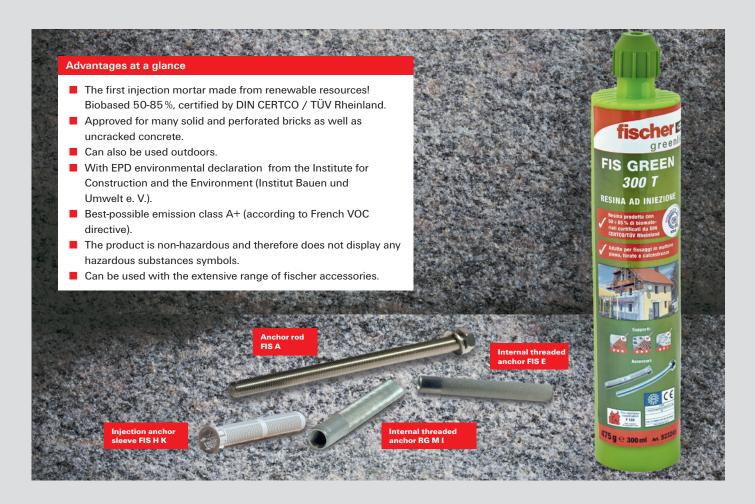


**Outdoor lamps** 

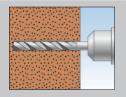


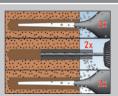
- The insulation fixing FID GREEN is the smart, thermal bridge-free mounting solution in unplastered and plastered, pressure-resistant insulation panels.
- Typical applications are mounting pictures, house numbers, outdoor lamps, mailboxes and much more.

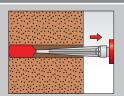
# fischer FIS GREEN 300 T. Injection mortar with approval.

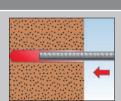


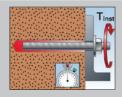
#### Application in solid brick



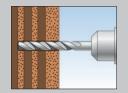


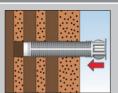


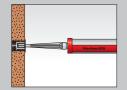


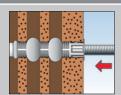


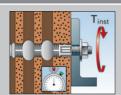
#### Application in perforated brick



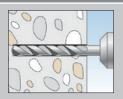


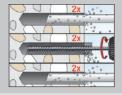


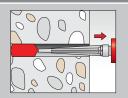


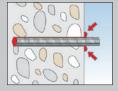


#### Application in concrete









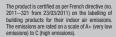


#### Test mark















#### Recommendation











#### Approved for:

- Uncracked concrete
- Solid and vertically perforated bricks
- Sand-lime, solid and perforated bricks
- Aerated concrete

#### Suitable for:

- Hollow blocks made of normal weight concrete
- Natural stone

#### Typical anchoring solutions

#### **Staircases**



#### **Reconstruction of buildings**



#### **Building installation systems**



Garden grounds



- The injection mortar FIS GREEN is a twocomponent injection mortar with which high loads can be mounted in concrete, perforated and solid brick both indoors and outdoors.
- Typical applications are mounting kitchen and plumbing components, wood structures, outdoor facilities, canopies, awnings and much more.

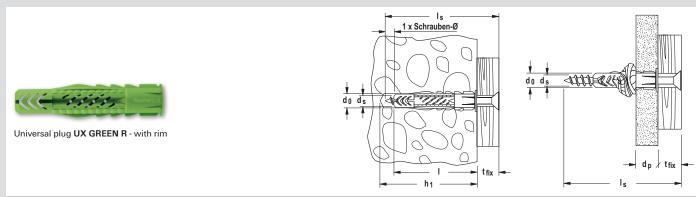
# Selection aid Injection mortar FIS GREEN accessories.



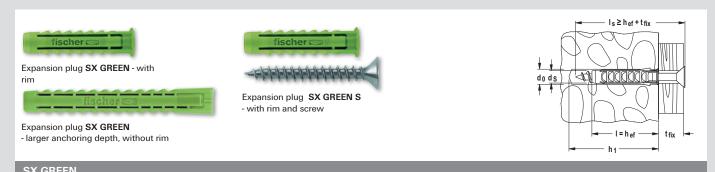




# Range.

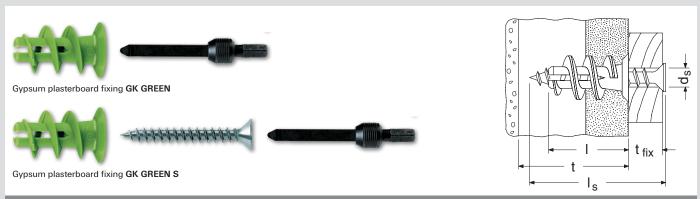


UX GREEN R								
Item	UX Art. no.	Nominal drill hole diameter d <sub>o</sub> [mm]	Min. drill hole depth h <sub>1</sub> [mm]	min. panel thickness d <sub>p</sub> [mm]	Anchor length I [mm]	Chipboard/ wood screws d <sub>s</sub> / d <sub>s</sub> x I <sub>s</sub> [mm]	max. fixture thickness t <sub>fix</sub> [mm]	Sales unit [pcs]
UX GREEN 6 x 35 R	518885	6	45	9.5	35	4 - 5	-	40
UX GREEN 6 x 50 R	524855	6	60	9.5	50	4 - 5	-	40
UX GREEN 8 x 50 R	518886	8	60	9.5	50	4.5 - 6	-	40
UX GREEN 10 x 60 R	518887	10	75	12.5	60	6 - 8	-	20
UX GREEN 12 x 70	524858	12	85	-	70	8 - 10	-	18

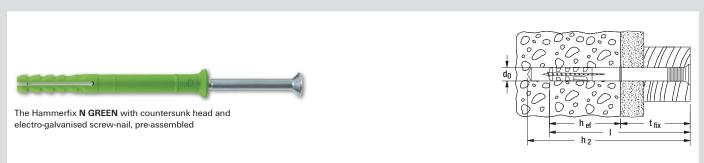


Item SX with rim  Art. no.		SX with larger anchoring	SX with rim	Nominal drill hole diameter	Min. drill hole depth	Anchor length	max. fixture thickness	Chipboard/ wood screws	Sales unit
	depth, without rim Art. no.	and screw  Art. no.	d <sub>o</sub> [mm]	h <sub>1</sub> [mm]	l [mm]	t <sub>fix</sub> [mm]	d <sub>s</sub> / d <sub>s</sub> x l <sub>s</sub> [mm]	[pcs]	
SX GREEN 5 x 25	524859	-	-	5	35	25	-	3 - 4	90
SX GREEN 6 x 30	524860	-	-	6	40	30	-	4 - 5	90
SX GREEN 6 x 30	-	-	524866	6	40	30	10	4.5 x 40	45
SX GREEN 6 x 50	-	524861	-	6	60	50	-	4-5	90
SX GREEN 8 x 40	524862	-	-	8	50	40	-	4.5 - 6	90
SX GREEN 8 x 40	-	-	524867	8	50	40	20	5 x 60	45
SX GREEN 8 x 65	-	524863	-	8	75	65	-	4.5 - 6	45
SX GREEN 10 x 50	524864	-	-	10	70	50	-	6-8	45
SX GREEN 12 x 60	524865	_	-	12	80	60	-	8 - 10	20

# Range.



GK GREEN									
Item	Art. no.	Anchor length I [mm]	min. thickness to first supporting layer t [mm]	max. fixture thickness t <sub>fix</sub> [mm]	screw d <sub>s</sub> x l <sub>s</sub> [mm]	Drive	Sales unit [pcs]		
GK GREEN <sup>1) 2)</sup>	524868	22	25	-	4.0 - 5.0 x Ls	-	90		
GK GREEN S <sup>1) 3)</sup>	524869	22	25	13	4.5 x 35	PZ2	45		



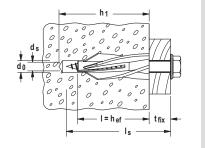
N GREEN								
Item	Art. no.	Drill hole diameter d <sub>o</sub> [mm]	Effective anchoring depth h <sub>ef</sub> [mm]	Anchor length I [mm]	min. drill hole depth for through fixings h <sub>2</sub> [mm]	max. fixture thickness t <sub>fix</sub> [mm]	Sales unit [pcs]	
N GREEN 6 x 40/10 S	524845	6	30	40	55	10	45	
N GREEN 6 x 60/30 S	524847	6	30	60	75	30	45	
N GREEN 6 x 80/50 S	524848	6	30	80	95	50	45	
N GREEN 8 x 80/40 S	524849	8	40	80	95	40	45	
N GREEN 8 x 100/60 S	524850	8	40	100	115	60	45	

 $<sup>^{11}</sup>$  Includes a setting and insertion tool GKW.  $^{21}$  Min. screw length – length of plug 22 mm + thickness of building component.  $^{31}$  Supplied with plasterboard screws.

# Range.



Aircrete anchor GB GREEN

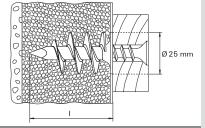


GB GREEN									
ltem	Art. no.	Nominal drill bit diameter d <sub>o</sub> [mm]	Min. drill hole depth h <sub>1</sub> [mm]	Plug length = min. anchoring depth I = h <sub>ef</sub> [mm]	fischer safety screw d <sub>s</sub> [mm]	Sales unit [pcs]			
GB GREEN 8	524870	8	60	50	5	20			
GB GREEN 10	524871	10	65	55	7	18			



Insulation fixing FID GREEN 50

Insulation fixing FID GREEN 90



FID GREEN						
Item	Art. no.	Anchor length	min. bolt penetration	Chipboard/ wood screws	Drive Item	Sales unit
		[mm]	[mm]	a <sub>s</sub> [mm]		[pcs]
FID GREEN 50	524851	50	50	4.5 - 5.0	T40	45
FID GREEN 90	524852	90	90	6	6 mm / 6-kt	20



Injection mortar FIS GREEN

Injection mortar FIS GREEN							
Item	Art. no.	Contents	Sales unit				
			[pcs]				
FIS GREEN 300 T (DK, S, N, FIN)	532972	1 x cartridge 300 ml + 2 x static mixer	12				
FIS GREEN 300 T (F)	522989	1 x cartridge 300 ml + 2 x static mixer	12				
FIS GREEN 300 T (I)	523245	1 x cartridge 300 ml + 2 x static mixer	12				
FIS GREEN 300 T (E, P)	534073	1 x cartridge 300 ml + 2 x static mixer	12				

Universal plug UX GREEN

an individual anchor. Load values apply to the use of wood screws with the specified screw diameters.

Model			UX GREEN 6 x 35 R	UX GREEN 6 x 50 R	UX GREEN 8 x 50 R	UX GREEN 10 x 60 R	UX GREEN 12 x 70	
Screw diameter	Ø	[mm]	5	5	6	8	10	
Recommended load in the respective building material F <sub>empt</sub> <sup>2)</sup>								
Concrete	≥ C20/25	[kN]	0.40	0.60	0.60	1.00	1.50	
Solid brick	≥ Mz 12	[kN]	0.20	0.30	0.30	0.50	0.70	
Perforated sand-lime brick	≥ KSL 12	[kN]	0.40	0.40	0.50	0.60	0.80	
Vertically perforated brick	≥ HIz 12	[kN]	0.20	0.20	0.20	0.20	0.30	
Aerated concrete	≥ PB4, PP4 (G4)	[kN]	0.20	0.20	0.30	0.40	0.60	
Gypsum plasterboard	12.5 mm	[kN]	0.10	0.10	0.10	0.10	-	
Gypsum plasterboard	25 mm	[kN]	0.15	0.15	0.15	0.15	-	
Gypsum fibreboard	(Fermacell)	[kN]	0.20	0.20	0.20	0.25	-	
Gypsum wall board	ρ≥0,9 kg/dm³	[kN]	-	-	0.15	0.35	0.45	

#### Expansion plug SX GREEN

Highest recommended loads1 of an individual anchor. Load values apply to the use of wood screws with the specified screw diameters.

Model			SX GREEN 5 x 25	SX GREEN 6 x 30 SX GREEN 6 x 50	SX GREEN 8 x 40 SX GREEN 8 x 65	SX GREEN 10 x 50	SX GREEN 12 x 60	
Screw diameter	Ø	[mm]	4	5	6	8	10	
min. rim clearance concrete	c <sub>min</sub>	[mm]	-	35	40	50	65	
Recommended load in the respective building material F <sub>empt</sub> <sup>2)</sup>								
Concrete	≥ C20/25	[kN]	0.30	0.65	0.70	1.20	1.70	
Solid brick	≥ Mz 12	[kN]	0.25	0.30	0.60	0.65	0.70	
Solid sand-lime brick	≥ KS 12	[kN]	0.30	0.50	0.60	1.20	1.70	
Aerated concrete	≥ PB2, PP2 (G2)	[kN]	0.03	0.03	0.04	0.09	0.14	
Aerated concrete	≥PB4, PP4 (G4)	[kN]	0.09	0.09	0.14	0.30	0.45	
Vertically perforated brick	$\geq$ HIz 12 ( $\rho \geq$ 1,0 kg/dm <sup>3</sup> )	[kN]	0.07	0.07	0.17	0.17	0.26	
Perforated sand-lime brick	≥ KSL 12	[kN]	0.17	0.30	0.35	0.30	0.35	
Gypsum wall board	-	[kN]	-	-	0.26	0.37	1.00	

<sup>1)</sup> Contains safety factor 7.

#### Gypsum plasterboard fixing GK GREEN

Highest recommended loads of an individual anchor. Load values apply to the use of chipboard screws with the specified screw diameters

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Model			GK GREEN				
Plasterboard screw	Ø	[mm]	4.0 - 5.0				
Recommended load in the respective building material F <sub>empt</sub> <sup>2)</sup>							
Gypsum plasterboard	9.5 mm	[kN]	0.07				
Gypsum plasterboard	12.5 mm	[kN]	0.08				
Gypsum plasterboard	2 x 12.5 mm	[kN]	0.11				

 $<sup>^{1)}</sup>$  Contains safety factor 7.  $^{2)}$  Applies to tension load, shear load and diagonal pull under each angle.

<sup>2)</sup> Applies to tension load, shear load and diagonal pull under each angle.

Required safety factor taken into account.
 Applies to tension load, shear load and diagonal pull under each angle.

Hammerfix N GREEN										
Highest recommended loads <sup>1</sup> of an individual anchor. Load values apply to the use of the provided screw-nails with the specified screw diameter.										
Model N GREEN 6 N GREEN 8										
Nail-screw diameter	Ø	[mm]	4	5						
Recommended load in the respective building material F <sub>empf</sub> <sup>2</sup> )										
Concrete	≥ C20/25	[kN]	0.20	0.27						
Solid brick	≥ Mz12	[kN]	0.18	0.24						
Solid sand-lime brick	≥ KS12	[kN]	0.17	0.24						
Solid block made from lightweight concrete	≥ V4	[kN]	0.12	0.15						
Aerated concrete         ≥ PB2         [kN]         0.04         0.05										
Aerated concrete	≥ PB4	[kN]	0.10	0.13						

<sup>1)</sup> Contains safety factor 4. 2) Applies to tension load, shear load and diagonal pull under each angle.

Aircrete anchor GB GREEN											
Highest recommended loads <sup>1)</sup> of an individual anchor in aerated concrete. Load values apply to the use of fischer safety screws <sup>4</sup> as per the selection chart.											
Model GB GREEN 8 GB GREEN 10											
min. axial spacing6) s <sub>min</sub> [mm] 150 (100) <sup>7)</sup> 200 (150) <sup>7)</sup>											
min. rim clearance <sup>2</sup> ) c <sub>min</sub> [mm] 100 (75) <sup>7</sup> ) 150 (100) <sup>7</sup> )											
Rim distance to mortared joints <sup>5)</sup>	c <sub>min</sub>	[mm]	9	10							
Minimum member thickness	h <sub>min</sub>	[mm]	75	100							
Anchoring depth	h <sub>ef</sub> (h <sub>v</sub> )	[mm]	50	55							
Recommended load in the respective bui	lding material F <sub>empf</sub> 3)										
Aerated concrete	PB2, PP2 (G2)	[kN]	0.20	0.25							
Aerated concrete         P3,3 (GB3,3)         [kN]         0.30         0.50											
Aerated concrete	≥ PB4, PP4, P4,4 (≥ G4, GB4,4)	[kN]	0.40	0.60							

Insulation fixing FID GREEN										
Highest recommended loads <sup>1</sup> of an individual anchor. Load values apply to the use of chipboard screws with the largest diameter.										
Model FID GREEN 50 FID GREEN 90										
Screw diameter	Ø	[mm]	4.5 - 5.0	6						
Recommended load in the respective buildi	ng material F <sub>empf</sub> <sup>2)</sup>									
Styrofoam         P\$ 15         [kN]         0.05         0.08										
Styrofoam	PS 20	[kN]	0.09	0.14						

<sup>1)</sup> Required safety factor taken into account.
2) Smallest possible rim clearance.
3) Applies to tension load, shear load and diagonal pull under each angle with no additional bending.
4) Gvz and A4.
5) Only in aerated concrete masonry.
6) Smallest possible axial spacing for simultaneous reduction of recommended load.
7) Values in brackets apply to PB2, PP2 (G2).

Contains safety factor 5.
 Applies to tension load, shear load and diagonal pull under each angle.

#### FIS GREEN in concrete

Injection system FIS GREEN with threaded rod FIS A (property class 5.8) Highest permissible loads for a single anchor <sup>1) 6)</sup> in concrete C20/25<sup>4)</sup> For the design the complete approval ETA-14/0408 has to be considered.

						Non-crack	ed concrete	
Туре	Min. effective anchorage depth	Max. effective anchorage depth	Min. member thickness	Max. torque moment	Permissible tensile load	Permissible shear load	Min. spacing	Min. edge distance
	h <sub>ef,min</sub>	h <sub>ef,max</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>zul</sub> 3)	V <sub>zul</sub> 3)	s <sub>min</sub> 2)	c <sub>min</sub> 2)
	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]
FIS A M8 (5.8)	60		100	10,0	6,3	5,1	40	40
F13 A INIO (3.0)		160	190	10,0	9,0	5,1	40	40
FIG A B440 (F 0)	60		100	20,0	7,5	8,6	45	45
FIS A M10 (5.8)		200	230	20,0	13,8	8,6	45	45
FIG A M42 /F 0\	70		100	40,0	9,9	12,0	55	55
FIS A M12 (5.8)		240	270	40,0	20,5	12,0	55	55
FIG A MARC (F O)	80		116	60,0	13,6	22,3	65	65
FIS A M16 (5.8)		320	356	60,0	37,6	22,3	65	65
FIG A M20 (F 0)	90		138	120,0	16,8	34,9	85	85
FIS A M20 (5.8)		400	448	120,0	58,6	34,9	85	85

- 1) The partial safety factors for material resistance as regulated in the approval as well as a partial safety factor for load actions of  $\gamma_L$  = 1,4 are considered. As an single anchor counts e.g. an anchor with a spacing s  $\geq$  3 x h<sub>ef</sub> and an edge distance c  $\geq$  1,5 x h<sub>ef</sub>.
- 2) Minimum possible axial spacings resp. edge distance while reducing the permissible load.
- 3) For combinations of tensile loads, shear loads, bending moments as well as reduced edge distances or spacings (anchor groups) see approval.
- $^{4)}\,$  For higher concrete strength classes up to C50/60 higher permissible loads may be possible.
- 6) The given loads are valid for temperatures in the substrate up to +50 °C (resp. short term up to 80 °C). Erection of the drill hole by hammer drilling with best possible drill hole cleaning according approval. The anchor may be installed in dry or wet concrete.

#### FIS GREEN in concrete

Injection system FIS GREEN with threaded rod FIS A A4 (property class A4-70)

Highest permissible loads for a single anchor 1) 6) in concrete C20/254)

For the design the complete approval ETA-14/0408 has to be considered.

						Non-crack	ed concrete	
Туре	Min. effective anchorage depth	Max. effective anchorage depth	Min. member thickness	Max. torque moment	Permissible tensile load	Permissible shear load	Min. spacing	Min. edge distance
	h <sub>ef,min</sub>	h <sub>ef,max</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>zul</sub> 3)	V <sub>zul</sub> 3)	s <sub>min</sub> 2)	c <sub>min</sub> 2)
	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]
FIG A B40 (A4 70)	60		100	10,0	6,3	6,0	40	40
FIS A M8 (A4-70)		160	190	10,0	9,9	6,0	40	40
FIG A 8440 (A4 70)	60		100	20,0	7,5	9,2	45	45
FIS A M10 (A4-70)		200	230	20,0	15,7	9,2	45	45
FIS A M12 (A4-70)	70		100	40,0	9,9	13,7	55	55
FIS A WI 12 (A4-70)		240	270	40,0	22,5	13,7	55	55
EIC A M1C (A4 70)	80		116	60,0	13,6	25,2	65	65
FIS A M16 (A4-70)		320	356	60,0	42,0	25,2	65	65
FIS A M20 (A4-70)	90		138	120,0	16,8	39,4	85	85
FIS A WIZU (A4-70)		400	448	120,0	65,7	39,4	85	85

- 1) The partial safety factors for material resistance as regulated in the approval as well as a partial safety factor for load actions of  $\gamma_L$  = 1,4 are considered. As an single anchor counts e.g. an anchor with a spacing s  $\geq$  3 x h<sub>ef</sub> and an edge distance c  $\geq$  1,5 x h<sub>ef</sub>.
- 2) Minimum possible axial spacings resp. edge distance while reducing the permissible load.
- 3) For combinations of tensile loads, shear loads, bending moments as well as reduced edge distances or spacings (anchor groups) see approval.
- 4) For higher concrete strength classes up to C50/60 higher permissible loads may be possible.
- $^{6)}$  The given loads are valid for temperatures in the substrate up to +50 °C (resp. short term up to 80 °C). Erection of the drill hole by hammer drilling with best possible drill hole cleaning according approval. The anchor may be installed in dry or wet concrete.

#### FIS GREEN in concrete

Injection system FIS GREEN with threaded rod FIS A C (property class C-70)

Highest permissible loads for a single anchor 1 6 in concrete C20/254) For the design the complete approval ETA-14/0408 has to be considered.

						Non-crack	ed concrete	
Туре	Min. effective anchorage depth	Max. effective anchorage depth	Min. member thickness	Max. torque moment	Permissible tensile load	Permissible shear load	Min. spacing	Min. edge distance
	h <sub>ef,min</sub>	h <sub>ef,max</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>zul</sub> 3)	V <sub>zul</sub> 3)	s <sub>min</sub> <sup>2)</sup>	c <sub>min</sub> 2)
	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]
FIG A 840 (C 70)	60		100	10,0	6,3	7,4	40	40
FIS A M8 (C-70)		160	190	10,0	12,4	7,4	40	40
FIG & B440 (O 70)	60		100	20,0	7,5	11,4	45	45
FIS A M10 (C-70)		200	230	20,0	19,5	11,4	45	45
FIG A 8412 (C 70)	70		100	40,0	9,9	17,1	55	55
FIS A M12 (C-70)		240	270	40,0	28,1	17,1	55	55
FIG & B440 (0 70)	80		116	60,0	13,6	31,4	65	65
FIS A M16 (C-70)		320	356	60,0	52,4	31,4	65	65
FIG A M20 (C 70)	90		138	120,0	16,8	40,4	85	85
FIS A M20 (C-70)		400	448	120,0	74,8	49,1	85	85

- The partial safety factors for material resistance as regulated in the approval as well as a partial safety factor for load actions of γL = 1,4 are considered. As an single anchor counts e.g. an anchor with a spacing s ≥ 3 x hef and an edge distance c ≥ 1,5 x hef.
- $2) \ \ Minimum possible axial spacings resp. edge distance while reducing the permissible load.$
- For combinations of tensile loads, shear loads, bending moments as well as reduced edge distances or spacings (anchor groups) see approval.
- 4) For higher concrete strength classes up to C50/60 higher permissible loads may be possible.
- 6) The given loads are valid for temperatures in the substrate up to +50 °C (resp. short term up to 80 °C). Erection of the drill hole by hammer drilling with best possible drill hole cleaning according approval. The anchor may be installed in dry or wet concrete.

#### FIS GREEN in perforated brick masonry for push-through installation

Injection system FIS GREEN with threaded rod FIS A<sup>5)</sup> and push-through anchor sleeve FIS HK

 $\label{thm:lighest permissible loads 1) 6) for a single anchor in perforated brick masonry for push-through installation.$ 

For the design the complete approval ETA-10/0383 has to be considered.

								Perforated b	rick masonry	
Туре	Compressive brick strength	Brick raw density	Minimum brick dimensions <sup>7)</sup>	Min. effective anchorage depth <sup>4)</sup>	Min. member thick- ness	Maximum torque	Permissible tensile load <sup>3)</sup>	Permissible shear load <sup>3)</sup>	Min. spacing <sup>2)</sup>	Min. edge distance <sup>2)</sup>
	f <sub>b</sub>	ρ	(L x W x H)	h <sub>ef</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>zul</sub>	$V_{zul}$	s <sub>min</sub>	c <sub>min</sub>
	[N/mm²]	[kg/dm³]	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]
Perforated sand-lime I	orick KSL acc. EN	l 771-2								
M10	≥ 8						1,00	2,57	115	120
M12	≥ 8	≥ 1,4	240x175x113	130	175	4,0	0,57	2,14	115	120
M16	≥ 8						0,57	2,14	115	120
Vertically perforated l	orick HIz acc. EN	771-1								
M8/M10	≥ 12						0,71	1,57	115	120
M8/M10	≥ 12	≥ 0,9	240x175x113	130	175	4,0	0,57	1,71	115	120
M8/M10	≥ 12						1,71	1,71	115	120

- 1) The required partial safety factors for material resistance as well as a partial safety factor for load actions of γL = 1.4 are considered.
- 2) Minimum possible edge distance resp. axial spacing for anchor groups. For further measures e.g. the corresponding axial spacing for anchor groups or the minimum distance between anchor groups please see approval.
- For combinations of tensile loads, shear loads, bending moments as well as reduced axial spacings (anchor groups) see approval.
- 4) The maximum anchorage depth is corresponding with the relevant anchor sleeves FIS HK (see technical data).
- 5) gvz, A4 and C.
- 6) The given loads are valid for installation and use of fixations in dry masonry for temperatures in the substrate up to \*50 °C (resp. short term up to 80 °C) and drillhole cleaning according approval. The given brick types in combination with the permissible loads are only an extract of the approval.
- 7) Hole patterns see approval.

#### FIS GREEN in perforated brick masonry for pre-positioned installation

#### Injection system FIS GREEN with threaded rod FIS A5) and anchor sleeve FIS HK

Highest permissible loads <sup>1) 6)</sup> for a single anchor in perforated brick masonry for pre-positioned installation. For the design the complete approval has to be considered.

								Perforated brick masonry				
Туре	Compressive brick Brick raw density strength		•		Min. member thick- ness	Maximum torque	Permissible tensile load <sup>3)</sup>	Permissible shear load <sup>3)</sup>	Min. spacing <sup>2)</sup>	Min. edge distance <sup>2)</sup>		
	f <sub>b</sub>	ρ	(L x W x H) <sup>7)</sup>	h <sub>ef</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>zul</sub>	$V_{zul}$	s <sub>min</sub>	c <sub>min</sub>		
	[N/mm²]	[kg/dm³]	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]		
Vertically perforated b	rick HIz acc. EN	771-1										
M8 / M10 / M12	≥ 8	≥ 1,4	230x106x55	85	106	4,0	0,57	0,71	55	100		
M8				50			0,57	1,14	115	120		
M8 / M10	≥ 12	≥ 0,9	240x175x113	O.E.	175	4,0	0,57	1,57	115	120		
M12 / M16				85			0,71	1,71	115	120		

- $^{1)}$  The required partial safety factors for material resistance as well as a partial safety factor for load actions of  $\gamma_L$  = 1,4 are considered.
- 2) Minimum possible edge distance resp. axial spacing for anchor groups. For further measures e.g. the corresponding axial spacing for anchor groups or the minimum distance between anchor groups please see approval.
- 3) For combinations of tensile loads, shear loads, bending moments as well as reduced axial spacings (anchor groups) see approval.
- 4) The maximum anchorage depth is corresponding with the relevant anchor sleeves FIS HK (see technical data).
- 5) gvz, A4 and C.
- 6) The given loads are valid for installation and use of fixations in dry masonry for temperatures in the substrate up to +50 °C (resp. short term up to 80 °C) and drillhole cleaning according approval. The given brick types in combination with the permissible loads are only an extract of the approval.

Solid brick masonry

7) Hole patterns see approval.

#### FIS GREEN in solid brick masonry for pre-positioned or push-through installation

#### Injection system FIS GREEN with threaded rod FIS A<sup>5)</sup>

Highest permissible loads 1) 6) for a single anchor in solid brick masonry for pre-positioned or push-through installation. For the design the complete approval has to be considered.

							Solid brick masonry				
Туре	Compressive brick strength	Brick raw density	Minimum brick dimensions	Min. effective anchorage depth	Min. member thick- ness	Maximum torque	Permissible tensile load <sup>3)</sup>	Permissible shear load <sup>3)</sup>	Min. spacing <sup>2)</sup>	Min. edge distance <sup>2)</sup>	
	f <sub>b</sub>	ρ	(L x W x H)	h <sub>ef</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>zul</sub>	$V_{zul}$	s <sub>min</sub>	c <sub>min</sub>	
	[N/mm²]	[kg/dm³]	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	
Solid brick Mz a	cc. EN 771-1										
M8	≥ 10			50			0,86	0,71	150	100	
M10	≥ 10			50			0,71	1,00	150	100	
M12	≥ 10		24011571	80	115	10	1,14	1,00	150	100	
M8	≥ 20		240x115x71	50	110	10	1,14	1,14	150	100	
M10	≥ 20	≥ 1,8		50	108		1,14	1,43	150	100	
M12	≥ 20			80			1,71	1,29	150	100	
M8	≥ 16		230x108x55	50			0,57	1,14	150	100	
M10	≥ 16			50		10	0,71	1,57	150	100	
M12	≥ 16			50			0,86	1,57	150	100	
Solid sand-lime l	orick KS acc. EN 771-2										
M8	≥ 10			50			0,86	1,14	150	100	
M10	≥ 10			50			0,71	1,14	150	100	
M10	≥ 10			80			0,86	1,14	240	100	
M12	≥ 10	≥ 1,8	240x115x71	80	115	10	0,86	1,43	240	100	
M8	≥ 20	≥ 1,0	Z4UX     UX/	50	110	10	1,14	1,57	150	100	
M10	≥ 20			50			1,00	1,57	150	100	
M10	≥ 20			80				1,29	1,57	240	100
M12	≥ 20			80			1,29	2,00	240	100	

- 1) The required partial safety factors for material resistance as well as a partial safety factor for load actions of yL = 1,4 are considered.
- 2) Minimum possible edge distance resp. axial spacing for anchor groups. For further measures e.g. the corresponding axial spacing for anchor groups or the minimum distance between anchor groups please see approval.
- For combinations of tensile loads, shear loads, bending moments as well as reduced axial spacings (anchor groups) see approval.
- 5) gvz, A4 and 0
- 6) The given loads are valid for installation and use of fixations in dry masonry for temperatures in the substrate up to +50 °C (resp. short term up to 80 °C) and drillhole cleaning according approval. The given brick types in combination with the permissible loads are only an extract of the approval.

#### FIS GREEN in aerated concrete masonry for pre-positioned or push-through installation

#### Injection system FIS GREEN with threaded rod FIS A5)

Highest permissible loads <sup>1) 6)</sup> for a single anchor in aerated concrete masonry for pre-positioned or push-through installation. For the design the complete approval has to be considered.

								Aerated concrete			
Туре	Compressive brick strength	d Brick raw density	Minimum brick dimensions	Min. effective anchorage depth	Min. member thick- ness	Maximum torque	Permissible tensile load <sup>3)</sup>	Permissible shear load <sup>3)</sup>	Min. spacing <sup>2)</sup>	Min. edge distance <sup>2)</sup>	
	f <sub>b</sub>	ρ	(L x W x H)	h <sub>ef</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>zul</sub>	$V_{zul}$	s <sub>min</sub>	c <sub>min</sub>	
	[N/mm²]	[kg/dm³]	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	
Aerated concrete bloc	:ks										
M8	≥ 1,8	≥ 0,18		100		2,0	0,71	0,32	115	80	
M10	≥ 1,8	≥ 0,18		100		4,0	0,71	0,32	115	80	
M12	≥ 1,8	≥ 0,18		100		4,0	0,89	0,32	115	80	
M16	≥ 1,8	≥ 0,18		100		4,0	0,89	0,43	115	80	
M8	≥ 4,0	≥ 0,35		100		2,0	0,89	0,54	115	80	
M10	≥ 4,0	≥ 0,35	500x300x250	100	300	4,0	1,07	0,54	115	80	
M12	≥ 4,0	≥ 0,35	UUUXSUUXZUU	100	300	4,0	1,07	0,54	115	80	
M16	≥ 4,0	≥ 0,35		100		4,0	0,89	0,54	115	80	
M8	≥ 5,4	≥ 0,54		100		2,0	1,25	0,89	115	80	
M10	≥ 5,4	≥ 0,54		100		4,0	1,43	0,89	115	80	
M12	≥ 5,4	≥ 0,54		100		4,0	1,43	0,89	115	80	
M16	≥ 5,4	≥ 0,54		100		4,0	1,07	0,71	115	80	

The required partial safety factors for material resistance as well as a partial safety factor for load actions of yL = 1,4 are considered.

#### FIS GREEN in solid brick masonry for pre-positioned installation

#### Injection system FIS GREEN with threaded rod FIS $A^{5)}$ and anchor sleeve FIS HK

Highest permissible loads<sup>1) 6)</sup> for a single anchor in solid brick masonry for pre-positioned installation. For the design the complete approval has to be considered.

								Solid brick masonry			
Туре	Compressive brick strength	Brick raw density	Minimum brick dimensions (L x W x H)	Min. effective anchorage depth <sup>4)</sup> h <sub>ef</sub>	Min. member thick- ness h <sub>min</sub>	Maximum torque  T <sub>inst,max</sub>	Permissible tensile load <sup>3)</sup>	Permissible shear load <sup>3)</sup> V <sub>zul</sub>	Min. spacing <sup>2)</sup> s <sub>min</sub>	Min. edge distance <sup>2)</sup> c <sub>min</sub>	
	[N/mm²]	[kg/dm³]	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	
Solid sand-lime brick N	(S acc. EN 771-2										
M8/M10	> 20	> 1.0	240115112	0.5	115	10	0,86	1,86	230	100	
M12/M16	≥ 20	≥ 1,8	240x115x113	85	115	10	2,29	1,86	230	100	

The required partial safety factors for material resistance as well as a partial safety factor for load actions of yL = 1,4 are considered.

- 2) Minimum possible edge distance resp. axial spacing for anchor groups. For further measures e.g. the corresponding axial spacing for anchor groups or the minimum distance between anchor groups please see approval.
- For combinations of tensile loads, shear loads, bending moments as well as reduced axial spacings (anchor groups) see approval.
- 4) The maximum anchorage depth is corresponding with the relevant anchor sleeves FIS HK (see technical data).
- 5) gvz, A4 and C.
- 6) The given loads are valid for installation and use of fixations in dry masonry for temperatures in the substrate up to +50 °C (resp. short term up to 80 °C) and drillhole cleaning according approval. The given brick types in combination with the permissible loads are only an extract of the approval.
- 7) Hole patterns see approval.

<sup>2)</sup> Minimum possible edge distance resp. axial spacing for anchor groups. For further measures e.g. the corresponding axial spacing for anchor groups or the minimum distance between anchor groups please see approval.

For combinations of tensile loads, shear loads, bending moments as well as reduced axial spacings (anchor groups) see approval.

<sup>5)</sup> gvz, A4 and C.

<sup>6)</sup> The given loads are valid for installation and use of fixations in dry masonry for temperatures in the substrate up to +50 °C (resp. short term up to 80 °C) and drillhole cleaning according approval. The given brick types in combination with the permissible loads are only an extract of the approval.

- The new modular design program includes engineering software and application modules.
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